



PIPING SYSTEM PTE LTD

Pipeline Material and Equipment Experts

DRAWING NO.:

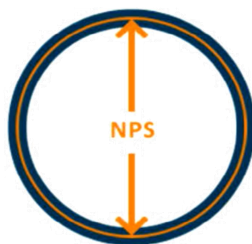
DRAWING DATE:

PIPE-16-9.53-CS-API 5L X80 PSL2-20260302

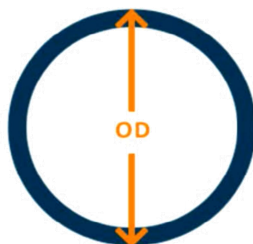
02-Mar-2026

|              |          |             |                                                                                                           |      |      |
|--------------|----------|-------------|-----------------------------------------------------------------------------------------------------------|------|------|
| INQUIRY NO.: | OR999999 | Description | PIPE-16INCHES-SCHSTD(9.53MM)-SEAMLESS-BEVELLED ENDS-CARBON STEEL-API 5L X90Q-PSL2-ASME B36.10-NACE MR0175 | QTY  | UNIT |
| ITEM NO.:    | 83       |             |                                                                                                           | 1000 | M    |

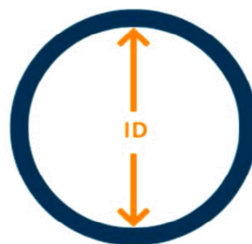
## PIPE&TUBE DRAWING AND DIMENSIONS DATA



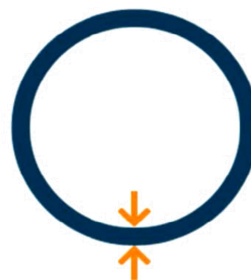
Nominal Pipe Size



Outside Diameter



Inside Diameter



Wall Thickness

| STANDARD |          | API 5L X80 PSL2 |             | (in mm) |        | kg   |              | kg           |         | m <sup>3</sup> |     |     |          |                   |
|----------|----------|-----------------|-------------|---------|--------|------|--------------|--------------|---------|----------------|-----|-----|----------|-------------------|
| NAME     | MATERIAL | NPS             | OD INCH(ES) | OD      | ID     | WT   | METER WEIGHT | TOTAL WEIGHT | PROCESS | TOTAL VOLUME   | HIC | IGC | MTC TYPE | REFERENCE HS CODE |
| PIPE     | CS       | 400             | 16          | 406.40  | 387.34 | 9.53 | 93.27        | 93270.00     | SMLS    | 165.16         | HIC | N/A | MTC3.2   | 7304 1910.00      |

MATERIAL STANDARD: API 5L X80 PSL2 Chemical element composition content (%)

| COMPONENT | C *  | Si * | Mn  | P    | S    | Cr * | Ni * | Cu * | Mo * | B     | REMARK  | CE       |
|-----------|------|------|-----|------|------|------|------|------|------|-------|---------|----------|
| Max       | -    | -    | -   | -    | -    | -    | -    | -    | -    | -     | Nb+V+Ti | CEV≤0.43 |
| Min       | 0.16 | 0.45 | 1.9 | 0.02 | 0.01 | 0.55 | 1    | 0.5  | 0.8  | 0.004 | ≤0.15*  | Pcm≤0.25 |



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BASED IN SINGAPORE, PIPING THE WORLD

DRAWING

Hu.Biao

AUDIT

王健

APPROVAL

李以